



MATERIALS LABORATORY QUALIFICATION PROGRAM

GENERAL

The FHWA has outlined a Laboratory Qualification Program in the Federal-Aid Policy Guide update published as 23 CFR 637 on June 29, 1995. The updated guide has requirements for laboratories performing testing on Federal-Aid highway projects on the National Highway System (NHS). The Iowa DOT must implement the program for laboratory qualification by June 29, 2000.

LABORATORIES TO BE QUALIFIED

The following laboratories will be included in the qualification program for all projects on Interstate and primary routes:

Central Materials Laboratory

6 District Laboratories

District Area Laboratories

Resident Construction Laboratories

Aggregate Producer Laboratories

Ready Mix Laboratories

PCC Contractor Laboratories

HMA Contractor Laboratories

Consultant and Commercial Laboratories *

City Laboratories *

* May be qualified at the time of a project.

LABORATORY QUALIFICATION PROCESS

A two-level qualification system is required by the FHWA. Laboratories are either accredited or qualified. The accreditation process is more rigorous than the qualification process.

Accredited Laboratory Process

The Central Materials Laboratory and the six District Laboratories will be accredited as outlined in the 23 CFR 637 guide. The Central Materials Laboratory is accredited through the AASHTO Materials Reference Laboratory Program. The District Materials Laboratories will be accredited by using the Central Materials Staff and equipment to check testing and testing procedures and by using the same calibration and training documentation process. Laboratories will be accredited for a two-year period. In addition, an annual review will be made by the Central Office Staff. Appendix A contains the procedures for accrediting the District Materials Laboratories.

Qualified Laboratory Process

The remaining laboratories will be qualified as outlined below:

The **District** Materials Offices will qualify laboratories. Laboratories will be qualified for a two-year period. In addition, an annual review will be made by **District** Staff. Appendix B contains the procedures for qualifying materials laboratories.

Three laboratory types will be qualified, aggregate laboratories, PC Concrete laboratories and **Hot Mix Asphalt** laboratories.

Qualified laboratories will have the following:

1. Current manuals and test methods to perform the qualified testing available
2. A technician certified by the Iowa DOT to perform the qualified testing
3. Proper equipment to perform the qualified testing (calibrated or checked annually according to Appendix B)
4. Satisfactory correlation and proficiency test results
5. Documentation of equipment calibrations, equipment checks, and correlation results

ADMINISTRATION OF THE PROCESS

The Central Materials Laboratory will be responsible for implementation and operation of the Laboratory Qualification Program. The Central Materials Laboratory will accredit the **District** Laboratories. The **District** Materials Offices will qualify laboratories.

NON-COMPLIANCE/DISPUTE RESOLUTION

A laboratory that does not meet the requirements of the IM is subject to elimination from the qualification program.

Disputes concerning calibration and correlation of equipment will be resolved by the office responsible for the qualification. For disputes that cannot be resolved at the **District**, the Central Materials Laboratory will be the final authority.